

Test report of 250kN Electric Mooring Winch

250kN 电动系泊绞车试验报告

产品编号

Product number: EXP20230102

编 制 Make: 荆州德钧实业有限公司

审 核 Audit: 荆州德钧实业有限公司 质检部

日 期 Date: 2023.1.6

No.	Item	Test demand	Record
1	空载 试验 None load	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压。 Measure and record the working at motor rated load, current and input power.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> .</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V. 43A</u> .</p>
2	卷筒 负载 试验 Work load test of drum	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压； Measure and record the working at motor rated load, current and input power;</p> <p>e. 在 100% 加载级，测量 1m 缆绳所通过的时间。 At rated load, measure running time in 1 meters.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> .</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V. ON 96A</u> .</p> <p>e. </p> <p></p>

No.	Item	Test demand	Record
3	1.5 倍 过载& 电机 制动 器试 验 Overlo ad &Mot or brake test	<p>a.以机器工作负载的 150%为加载负载调整加载重块;</p> <p>b.用电动机低速档提升加载重块至 2m 以上, 然后断电制动, 试验 2 次。 Continuous lifting winch load weights to 2 meters high, continuous 2min.</p> <p>c.检查电动机制动器工作可靠性;</p> <p>Check reliability of motor brake;</p> <p>d.目测加载重块的振动过程。</p> <p>Visual load weights of the vibration process.</p>	<p><u>Run stably, no abnormal noise.</u></p> <p><u>Brake is sensitive and reliable.</u></p>
4	卷筒 支持 负载 试验 Hold load of drum	<p>a.卷筒、卷筒轴、卷筒制动装置、底座、墙架等受力零件应无永久变形; Drum, drum shaft, the drum brake, base, mechanical parts such as the wall frame should be no permanent deformation;</p> <p>b.制动装置不应打滑。 No skid is allowed when braking.</p>	<p>a. <u>Main parts are safe, no deformation.</u></p> <p>b. <u>No skid.</u></p>
5	试验 结束 后检 查 Check after test	<p>拆开减速箱, 检查齿轮副、轴、制动器等, 不得有裂痕、烧伤及其他妨碍实际使用的损伤。</p> <p>Open the gear box, check the gear, shaft, brakes, etc., without cracks, burns and other injuries hinder the actual use.</p>	 <p><i>Vispected!</i></p>

B
SHA, XUE-HONG
ABS NT
06-Jan-2023

Test report of 250kN Electric Mooring Winch

250kN 电动系泊绞车试验报告

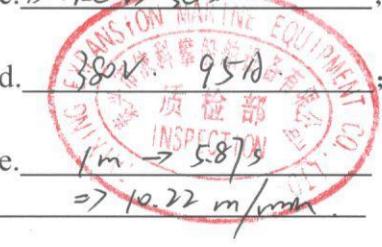
产品编号

Product number: EXP20230103

编 制 Make: 李工

审 核 Audit: 刘工

日 期 Date: 2023.1.6

No.	Item	Test demand	Record
1	空载 试验 None load	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压。 Measure and record the working at motor rated load, current and input power.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> ;</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V 42A</u> ;</p>
2	卷筒 负载 试验 Work load test of drum	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压； Measure and record the working at motor rated load, current and input power;</p> <p>e. 在 100% 加载级，测量 1m 缆绳所通过的时间。 At rated load, measure running time in 1 meters.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> ;</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V 95A</u> ;</p> <p>e.  <u>1m -> 5.875</u> <u>=> 10.22 m/mm</u>.</p> <p></p>

No.	Item	Test demand	Record
3	1.5 倍过载&电机制动器试验 Overload & Motor brake test	<p>a.以机器工作负载的 150%为加载负载调整加载重块； At 1.5 time working load of winch;</p> <p>b.用电动机低速档提升加载重块至 2m 以上，然后断电制动，试验 2 次。 Continuous lifting winch load weights to 2 meters high, continuous 2min.</p> <p>c.检查电动机制动器工作可靠性； Check reliability of motor brake;</p> <p>d.目测加载重块的振动过程。 Visual load weights of the vibration process.</p>	<p><i>Run stably. no abnormal noise</i></p> <p><i>Brake is sensitive and reliable.</i></p>
4	卷筒支持负载试验 Hold load of drum	<p>a.卷筒、卷筒轴、卷筒制动装置、底座、墙架等受力零件应无永久变形； Drum, drum shaft, the drum brake, base, mechanical parts such as the wall frame should be no permanent deformation;</p> <p>b.制动装置不应打滑。 No skid is allowed when braking.</p>	<p>a. <i>Main parts are safe. no deformation.</i></p> <p>b. <i>No skid.</i></p>
5	试验结束后检查 Check after test	<p>拆开减速箱，检查齿轮副、轴、制动器等，不得有裂痕、烧伤及其他妨碍实际使用的损伤。 Open the gear box, check the gear, shaft, brakes, etc., without cracks, burns and other injuries hinder the actual use.</p>	 <p><i>checked!</i></p> <p><i>P Xie FAS NT</i> <i>06-Jan-2023</i></p>

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250kN 电动系泊绞车试验报告

产品编号

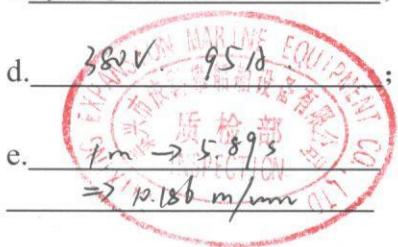
Product number: EXP 20230104

编 制 Make: 王文海

审 核 Audit: 王文海

日 期 Date: 2023.1.6

河南德钧实业有限公司
HENAN DEJUN INDUSTRIAL CO., LTD

No.	Item	Test demand	Record
1	空载 试验 None load	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压。 Measure and record the working at motor rated load, current and input power.</p>	<p>a. <u>No abnormal vibration and noise</u>;</p> <p>b. <u>No oil leakage</u>;</p> <p>c. <u>Brake is sensitive and reliable</u>;</p> <p>d. <u>380V. 42A</u>;</p>
2	卷筒 负载 试验 Work load test of drum	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压； Measure and record the working at motor rated load, current and input power;</p> <p>e. 在 100% 加载级，测量 1m 缆绳所通过的时间。 At rated load, measure running time in 1 meters.</p>	<p>a. <u>No abnormal vibration and noise</u>;</p> <p>b. <u>No oil leakage</u>;</p> <p>c. <u>Brake is sensitive and reliable</u>;</p> <p>d. <u>380V. 95A</u>;</p> <p>e. <u>1m → 5.893</u> <u>=> 10.186 m/mm</u></p>  <p style="text-align: right;"></p>

No.	Item	Test demand	Record
3	1.5 倍 过载& 电机 制动 器试 验 Overlo ad &Mot or brake test	<p>a.以机器工作负载的 150%为加载负载调整加载重块;</p> <p>At 1.5 time working load of winch;</p> <p>b.用电动机低速档提升加载重块至 2m 以上, 然后断电制动, 试验 2 次。 Continuous lifting winch load weights to 2 meters high, continuous 2min.</p> <p>c.检查电动机制动器工作可靠性; Check reliability of motor brake;</p> <p>d.目测加载重块的振动过程。 Visual load weights of the vibration process.</p>	<p><u>Run stably, no abnormal noise</u></p> <p><u>Brake is sensitive and reliable</u>.</p>
4	卷筒 支持 负载 试验 Hold load of drum	<p>a.卷筒、卷筒轴、卷筒制动装置、底座、墙架等受力零件应无永久变形; Drum, drum shaft, the drum brake, base, mechanical parts such as the wall frame should be no permanent deformation;</p> <p>b.制动装置不应打滑。 No skid is allowed when braking.</p>	<p>a. <u>Mark parts are safe, no deformation</u>;</p> <p>b. <u>No skid</u>;</p>
5	试验 结束 后检 查 Check after test	<p>拆开减速箱, 检查齿轮副、轴、制动器等, 不得有裂痕、烧伤及其他妨碍实际使用的损伤。</p> <p>Open the gear box, check the gear, shaft, brakes, etc., without cracks, burns and other injuries hinder the actual use.</p>	 <p><i>Instead:</i></p> <p><i>ABN 06 Jan-2023</i></p>

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250kN 电动系泊绞车试验报告

产品编号

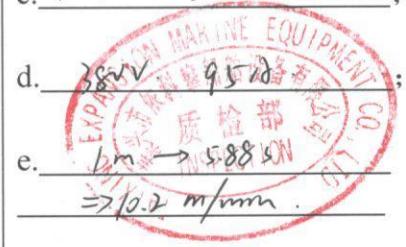
Product number: EXP 2023 0105

编 制 Make: 王海波

审 核 Audit: 李工

日 期 Date: 2023.1.6

河南德钧实业有限公司
HENAN DEJUN INDUSTRIAL CO., LTD

No.	Item	Test demand	Record
1	空载 试验 None load	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压。 Measure and record the working at motor rated load, current and input power.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> ;</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V. 43.5A</u> .</p>
2	卷筒 负载 试验 Work load test of drum	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压； Measure and record the working at motor rated load, current and input power;</p> <p>e. 在 100% 加载级，测量 1m 缆绳所通过的时间。 At rated load, measure running time in 1 meters.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> ;</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V. 95A</u> ;</p> <p>e. <u>1m → 5.88 s</u> <u>⇒ 0.2 m/mm</u>.</p> 

B

No.	Item	Test demand	Record
3	1.5 倍 过载& 电机 制动 器试 验 Overlo ad &Mot or brake test	<p>a.以机器工作负载的 150%为加载负载调整加载重块； At 1.5 time working load of winch;</p> <p>b.用电动机低速档提升加载重块至 2m 以上，然后断电制动，试验 2 次。 Continuous lifting winch load weights to 2 meters high, continuous 2min.</p> <p>c.检查电动机制动器工作可靠性； Check reliability of motor brake;</p> <p>d.目测加载重块的振动过程。 Visual load weights of the vibration process.</p>	<p><u>Run stably, no abnormal noise.</u></p> <p><u>Brake is sensitive and reliable.</u></p>
4	卷筒 支持 负载 试验 Hold load of drum	<p>a.卷筒、卷筒轴、卷筒制动装置、底座、墙架等受力零件应无永久变形； Drum, drum shaft, the drum brake, base, mechanical parts such as the wall frame should be no permanent deformation;</p> <p>b.制动装置不应打滑。 No skid is allowed when braking.</p>	<p>a. <u>Main parts are safe, no deformation.</u></p> <p>b. <u>No skid.</u></p>
5	试验 结束 后检 查 Check after test	<p>拆开减速箱，检查齿轮副、轴、制动器等，不得有裂痕、烧伤及其他妨碍实际使用的损伤。</p> <p>Open the gear box, check the gear, shaft, brakes, etc., without cracks, burns and other injuries hinder the actual use.</p>	 <p><i>WITNESSED!</i></p> <p><i>P XIAO</i> <i>ABS NT</i> <i>06-Jan-2023</i></p>

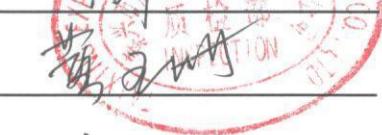
Test report of 250kN Electric Mooring Winch

250kN 电动系泊绞车试验报告

产品编号

Product number: EXP20230106

编 制 Make: 

审 核 Audit: 

日 期 Date: 2023.1.6

河南德钧实业有限公司
HENAN DEJUN INDUSTRIAL CO., LTD

No.	Item	Test demand	Record
1	空载 试验 None load	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压。 Measure and record the working at motor rated load, current and input power.</p>	<p>a. <u>No abnormal vibration and noise.</u></p> <p>b. <u>No oil leakage.</u></p> <p>c. <u>Brake is sensitive and reliable.</u></p> <p>d. <u>380V. 43A</u></p>
2	卷筒 负载 试验 Work load test of drum	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压； Measure and record the working at motor rated load, current and input power;</p> <p>e. 在 100% 加载级，测量 1m 缆绳所通过的时间。 At rated load, measure running time in 1 meters.</p>	<p>a. <u>No abnormal vibration and noise.</u></p> <p>b. <u>No oil leakage.</u></p> <p>c. <u>Brake is sensitive and reliable.</u></p> <p>d. <u>380V. 960</u></p> <p>e. <u>1m → 5.91s</u> <u>⇒ 10.15 m/mm</u></p>  <p><i>B</i></p>

No.	Item	Test demand	Record
3	1.5 倍 过载& 电机 制动 器试 验 Overlo ad &Mot or brake test	<p>a.以机器工作负载的 150%为加载负载调整加载重块; At 1.5 time working load of winch;</p> <p>b.用电动机低速档提升加载重块至 2m 以上, 然后断电制动, 试验 2 次。 Continuous lifting winch load weights to 2 meters high, continuous 2min.</p> <p>c.检查电动机制动器工作可靠性; Check reliability of motor brake;</p> <p>d.目测加载重块的振动过程。 Visual load weights of the vibration process.</p>	<p><u>Run stably, no abnormal noise</u></p> <p><u>Brake is sensitive and reliable.</u></p>
4	卷筒 支持 负载 试验 Hold load of drum	<p>a.卷筒、卷筒轴、卷筒制动装置、底座、墙架等受力零件应无永久变形; Drum, drum shaft, the drum brake, base, mechanical parts such as the wall frame should be no permanent deformation;</p> <p>b.制动装置不应打滑。 No skid is allowed when braking.</p>	<p>a. <u>Main parts are safe, no deformation.</u></p> <p>b. <u>No skid.</u></p>
5	试验 结束 后检 查 Check after test	<p>拆开减速箱, 检查齿轮副、轴、制动器等, 不得有裂痕、烧伤及其他妨碍实际使用的损伤。</p> <p>Open the gear box, check the gear, shaft, brakes, etc., without cracks, burns and other injuries hinder the actual use.</p>	 <p><u>NO cracks, burns and other injuries</u></p> <p><u>checked!</u></p> <p><u>SHAIXUE HUANG</u> <u>ABS NY</u> <u>06-Jan-2023</u></p>

Test report of 250kN Electric Mooring Winch

250kN 电动系泊绞车试验报告

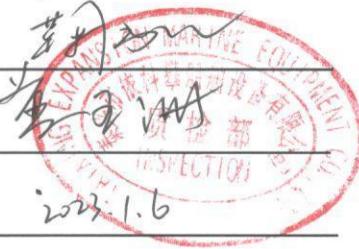
产品编号

Product number: EXP20230107

编 制 Make: 芦月雷

审 核 Audit: 郭玉娟

日 期 Date: 2023.1.6



河南德钧实业有限公司
HENAN DEJUN INDUSTRIAL CO., LTD

No.	Item	Test demand	Record
1	空载 试验 None load	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压。 Measure and record the working at motor rated load, current and input power.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> ;</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V. 42A</u> ;</p>
2	卷筒 负载 试验 Work load test of drum	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压； Measure and record the working at motor rated load, current and input power;</p> <p>e. 在 100% 加载级，测量 1m 缆绳所通过的时间。 At rated load, measure running time in 1 meters.</p>	<p>a. <u>No abnormal vibration and noise</u> .</p> <p>b. <u>No oil leakage</u> ;</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V 95/8</u> ;</p> <p>e.  $1m \rightarrow 5.86s$ $\Rightarrow 1023 m/mm$</p>



No.	Item	Test demand	Record
3	1.5 倍 过载& 电机 制动 器试 验 Overlo ad &Mot or brake test	<p>a.以机器工作负载的 150%为加载负载调整加载重块; At 1.5 time working load of winch;</p> <p>b.用电动机低速档提升加载重块至 2m 以上, 然后断电制动, 试验 2 次。 Continuous lifting winch load weights to 2 meters high, continuous 2min.</p> <p>c.检查电动机制动器工作可靠性; Check reliability of motor brake;</p> <p>d.目测加载重块的振动过程。 Visual load weights of the vibration process.</p>	<p><u>Runstably, no abnormal noise.</u></p> <p><u>Brake is sensitive and reliable.</u></p>
4	卷筒 支持 负载 试验 Hold load of drum	<p>a.卷筒、卷筒轴、卷筒制动装置、底座、墙架等受力零件应无永久变形; Drum, drum shaft, the drum brake, base, mechanical parts such as the wall frame should be no permanent deformation;</p> <p>b.制动装置不应打滑。 No skid is allowed when braking.</p>	<p>a. <u>Most parts are safe, no deformation.</u></p> <p>b. <u>No skid.</u></p>
5	试验 结束 后检 查 Check after test	<p>拆开减速箱, 检查齿轮副、轴、制动器等, 不得有裂痕、烧伤及其他妨碍实际使用的损伤。</p> <p>Open the gear box, check the gear, shaft, brakes, etc., without cracks, burns and other injuries hinder the actual use.</p>	 <p><u>Wokred!</u></p> <p><u>B</u></p> <p><u>SHAANXI XUNLONG</u></p> <p><u>ABS NT</u></p> <p><u>06-Jan-2023</u></p>

Test report of 250kN Electric Mooring Winch

250kN 电动系泊绞车试验报告

产品编号

Product number: EXP 2023 0108

编 制 Make: 王海波

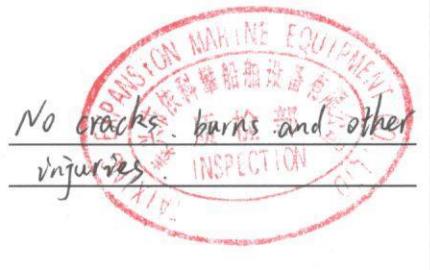
审 核 Audit: 袁玉坤 检验部

日 期 Date: 2023.1.6

河南德钧实业有限公司
HENAN DEJUN INDUSTRIAL CO., LTD

No.	Item	Test demand	Record
1	空载 试验 None load	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压。 Measure and record the working at motor rated load, current and input power.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> ;</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V. 44A</u> ;</p>
2	卷筒 负载 试验 Work load test of drum	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压； Measure and record the working at motor rated load, current and input power;</p> <p>e. 在 100% 加载级，测量 1m 缆绳所通过的时间。 At rated load, measure running time in 1 meters.</p>	<p>a. <u>No abnormal vibration and noise</u> ;</p> <p>b. <u>No oil leakage</u> ;</p> <p>c. <u>Brake is sensitive and reliable</u> .</p> <p>d. <u>380V 95A</u> ;</p> <p>e. <u>1m > 5.87 SE</u> <u>=> 10.22 m/min</u></p> 



No.	Item	Test demand	Record
3	1.5 倍过载&电机制动器试验 Overload & Motor brake test	<p>a.以机器工作负载的 150%为加载负载调整加载重块; At 1.5 time working load of winch;</p> <p>b.用电动机低速档提升加载重块至 2m 以上, 然后断电制动, 试验 2 次。 Continuous lifting winch load weights to 2 meters high, continuous 2min.</p> <p>c.检查电动机制动器工作可靠性; Check reliability of motor brake;</p> <p>d.目测加载重块的振动过程。 Visual load weights of the vibration process.</p>	<p><u>Run stably, no abnormal noise.</u></p> <p><u>Brake is sensitive and reliable.</u></p>
4	卷筒支持负载试验 Hold load of drum	<p>a.卷筒、卷筒轴、卷筒制动装置、底座、墙架等受力零件应无永久变形; Drum, drum shaft, the drum brake, base, mechanical parts such as the wall frame should be no permanent deformation;</p> <p>b.制动装置不应打滑。 No skid is allowed when braking.</p>	<p>a. <u>None parts are safe, no deformation.</u></p> <p>b. <u>No skid.</u></p>
5	试验结束后检查 Check after test	<p>拆开减速箱, 检查齿轮副、轴、制动器等, 不得有裂痕、烧伤及其他妨碍实际使用的损伤。</p> <p>Open the gear box, check the gear, shaft, brakes, etc., without cracks, burns and other injuries hinder the actual use.</p>	 <p><u>Witnessed!</u></p> <p><u>SHA XUE-HUA</u> ABS NT 06-Jan-2023</p>

Test report of 250kN Electric Mooring Winch

250kN 电动系泊绞车试验报告

产品编号

Product number: EXP 2023 0109

编 制 Make: 芦海生

审 核 Audit: 刘永军

日 期 Date: 2023.1.6



河南德钧实业有限公司
HENAN DEJUN INDUSTRIAL CO., LTD

No.	Item	Test demand	Record
1	空载 试验 None load	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压。 Measure and record the working at motor rated load, current and input power.</p>	<p>a. <u>No abnormal vibration and noise.</u> ;</p> <p>b. <u>No oil leakage.</u> ;</p> <p>c. <u>Brake is sensitive and reliable.</u> ;</p> <p>d. <u>380V. 42A.</u> ;</p>
2	卷筒 负载 试验 Work load test of drum	<p>a. 检查机器运转是否正常，无异常的振动和噪音； Check running condition, no abnormal vibration and noise;</p> <p>b. 检查减速箱外表，应无渗油、漏油现象； Check the gear box appearance, should be no oil leakage;</p> <p>c. 电机制动器动作灵敏、可靠； Motor brake is sensitive, reliable;</p> <p>d. 测量并记录电动机在额定工作档时的空载电流及输入电源电压； Measure and record the working at motor rated load, current and input power;</p> <p>e. 在 100% 加载级，测量 1m 缆绳所通过的时间。 At rated load, measure running time in 1 meters.</p>	<p>a. <u>No abnormal vibration and noise.</u> ;</p> <p>b. <u>No oil leakage.</u> ;</p> <p>c. <u>Brake is sensitive and reliable.</u> ;</p> <p>d. <u>380V. 96A.</u> ;</p> <p>e. <u>1m → 59s</u> $\Rightarrow 10.169 \text{ m/mm}$</p>  

No.	Item	Test demand	Record
3	1.5 倍过载&电机制动器试验 Overload & Motor brake test	<p>a.以机器工作负载的 150%为加载负载调整加载重块; At 1.5 time working load of winch;</p> <p>b.用电动机低速档提升加载重块至 2m 以上, 然后断电制动, 试验 2 次。 Continuous lifting winch load weights to 2 meters high, continuous 2min.</p> <p>c.检查电动机制动器工作可靠性; Check reliability of motor brake;</p> <p>d.目测加载重块的振动过程。 Visual load weights of the vibration process.</p>	<p><i>Run stably, no abnormal noise</i></p> <p><i>Brake is sensitive and reliable.</i></p>
4	卷筒支持负载试验 Hold load of drum	<p>a.卷筒、卷筒轴、卷筒制动装置、底座、墙架等受力零件应无永久变形; Drum, drum shaft, the drum brake, base, mechanical parts such as the wall frame should be no permanent deformation;</p> <p>b.制动装置不应打滑。 No skid is allowed when braking.</p>	<p>a. <i>Mechanical parts are safe, no deformation.</i></p> <p>b. <i>No skid.</i></p>
5	试验结束后检查 Check after test	<p>拆开减速箱, 检查齿轮副、轴、制动器等, 不得有裂痕、烧伤及其他妨碍实际使用的损伤。</p> <p>Open the gear box, check the gear, shaft, brakes, etc., without cracks, burns and other injuries hinder the actual use.</p>	<p><i>No cracks, burns and other injuries.</i></p> <p><i>Witnessed!</i></p> <p><i>B. SHA, XUE-HONG</i></p> <p><i>ABS NT</i></p> <p><i>06-Jan-2023</i></p>